

Work Order ID 63834

November 15, 2010 10:41:08 AM



Item ID: D4037-3

Accept



Setup Start



Revision ID:

Item Name: Fwd Crossbeam

Stop



Start Date: 11/15/10 Start Qty: 3.00



Cust Item ID:

Required Date: 11/15/10 Req'd Qty: 2.00



Customer:

Reference: scrap - old rev

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

Draw Nbr

Revision Nbr

D4037

C

175

0.00



Small Fab

Memo

0.00

Small Fab

PULL FROM STOCK:
2 X D4037-3 B

B58465 + 3 -> Serial 16 (x3)

SCRAP/DESTROY
OLD REV- DESIGN CHANGE

SAD 10-11-16 (3)

180

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/11/17
MF
10-11-16

Picklist Print

November 15, 2010 10:41:07 AM

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Work Order ID: 63834

Parent Item: D4037-3

Parent Item Name: Fwd Crossbeam



Start Date: 11/15/10

Required Date: 11/15/10

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A NEW ISSUE 09-12-14 JLM VERIFIED BY:EC
REV:B AS PER REV B 10-04-19 JLM VERIFIED BY:EC
C:AS PER ECN 10-563 10-09-28 JLM VERIFIED BY:DD
IPP
IPP REV

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4037-3

Manufactured No

Each 1.0000



Fwd Crossbeam



2
358465 + 3 10/11/10

Location

Loc Qty

Loc Code

ST201

1

62373








1

Work Order ID 62373

September 28, 2010 1:54:01 PM



Page 1

Item ID: D4037-3 Accept  Setup Start 
Revision ID:
Item Name: Fwd Crossbeam Stop 
Start Date: 28/09/2010 Start Qty: 2.00  Cust Item ID:
Required Date: 04/10/2010 Req'd Qty: 2.00  Customer:
Reference: *10-09-28*
Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start 
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4037	C								

100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

Cut blank as per file D4037-3_BLANK

REFERENCE ONLY

10-9-28

(2)

110

0.00



HAAS 1

Memo

0.00

HAAS CNC vertical machine #1

MACHINE AS PER FOLI FA878 AND DWG

FOLIO REV: *AA*

DWG REV: *C*

DEBURR

10/09/30

2